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D4030-041
Job Sheet 182166



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/7/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/7/18	0.00	0.00	Start Up Stores/Pkg-1		M 18-9-6
100	Packaging	1 pcs		9/7/18	0.00	0.00	Packaging1-4		M 18-9-6
110	HandFinish	1 pcs		9/7/18	0.00	1.03	HandFinish4		M 18-9-6
120	QC	1 pcs		9/7/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		9/7/18	0.00	0.00	Packaging3-2	DAS 21	SEP 11 2018
140	QC21-SA	1 Ea		9/7/18	0.00	0.00	QC21	9-89	SEP 11 2018



Container No: S108375



Part: D4030-041

Job No: 182166

Serial No/Batch: S108375

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/18

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005331

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5060651
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5082904
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5065268
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5074206
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5093529
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5097106
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5097228
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5102881
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5072726
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068384
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068386
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5094876
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097232
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5079770
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5075339
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5078253
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5083541-P
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5063951-1
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044186
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5103666
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5083558
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5067901-2
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	5103618
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5010578

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	129	0
	AN3-16A	2	130	0
	AN310-4	3	137	0
	AN310C4	2	63	0
	AN4-12	3	93	0
	AN5-17A	4	128	0
	D2530	1	8	0
	D2535	2	68	0
	D2537	2	26	0
	D3917-3	6	61	0
	D3953-17	2	37	0
	D3953-19	1	24	0
	D3953-21	1	18	0
	D3953-3	2	20	0
	D3953-7	2	36	0
	D3953-9	2	21	0
	D3969-3	1	15	0
	MS21042L3	6	3,988	0
	MS21042L5	4	1,070	0
	MS24665-151	3	281	0
	MS24665-300	2	40	0
	NAS1149C0432R	2	1,129	0
	NAS1149F0332P	8	93	0
	NAS1149F0432P	6	2,077	0
	NAS1149F0563P	4	1,030	0
110-HandFinish	D3913-041	1	5	0
	D3914-041	1	4	0

Part Specifications

Specifications could not be found.